# **ZEITRAUM**

# ADJUST Design by Mathias Hahn, 2022



# Furniture Footprint AD JUST

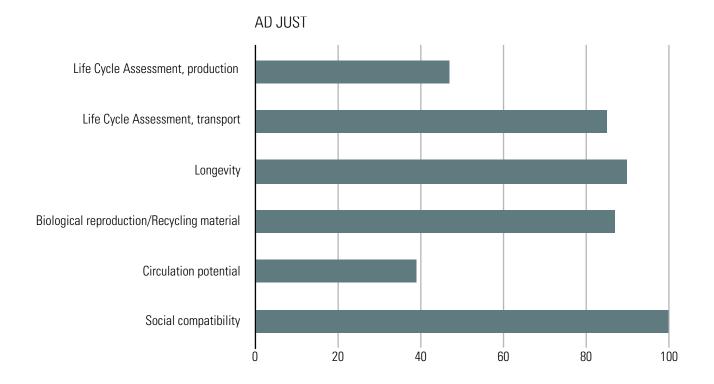
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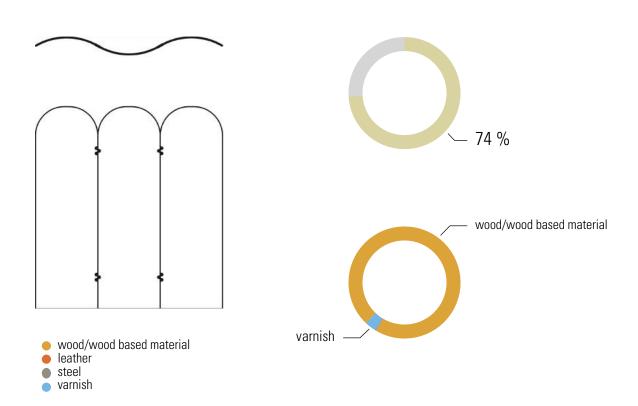
AD JUST – the curved screen. Folding screens are versatile and great to be used as room dividers. AD JUST is providing that extra bit of privacy but can also restructure spaces at home or work. The leather straps which form the hinges for the generously curved panels offer flexibility and allow for the screen to be fully folded open and closed.

ZEITRAUM furniture meets the highest quality and environmental standards and is primarily made of solid wood. All the materials we use come from responsible manufacturing and are for the most part sourced directly from Germany. The following describes the product: AD JUST. Due to the proportion of renewable raw materials, among other things, ZEITRAUM products can contribute to a good rating in certification programmes for sustainable buildings, such as LEED. For more information, please do not hesitate to contact us at any time.

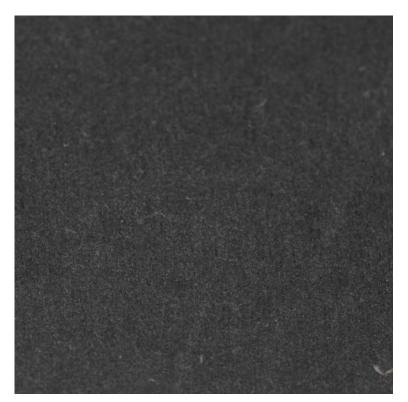
#### **Product details**

| Product category                                | Occasional furniture  |  |                     |                        |
|---|---|--|---------------------|------------------------|
| Weight  | ca. 26,5 kg   |  |                     |                        |
| Environmental detai                             | ls  | -  | !                   | <u>'</u>               |
| Recycled content/<br>renewable raw<br>materials | ca. 0,1 % recycled material (steel, share: 0,2 %, ø 50 % recycled content) ca. 90 % renewable materials |  |                     |                        |
| Recyclability                                   | ca. 99,6 % wood based<br>ca. 0,2 % leather<br>ca. 0,2 % steel   |  |                     |                        |
| Repairability                                   | Moderately repairable. V possible.  | Moderately repairable. We will be happy to assist with spare parts and service where necessary and possible. |                     |                        |
| Manufacturing deta                              | ils   |  |                     |                        |
| Furniture element                               | Production site   | Production partner since   | Visited by ZEITRAUM | Code of Conduct signed |
| Complete furniture                              | North Rhine-<br>Westphalia, Germany   | 2008   | Yes                 | Yes                    |
| Packaging                                       | <u> </u>  |  |                     | <u> </u>               |
| Flatpack  | Yes   |  |                     |                        |
| Warehouse                                       |   |  |                     |                        |
| Country   |   | Federal state  |                     |                        |
| Germany   |   | North Rhine-Westphalia   |                     |                        |
|   |   |  |                     |                        |

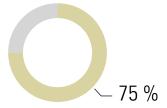




| AD JUST                                    | Material/Product rating |         |        |         |                    |
|--|-------------------------|---------|--------|---------|--------------------|
|  | MDF (black, veneered)   | Leather | Steel  | Varnish | Weighted rating, % |
| Life Cycle Assessment, production          | 4,66                    | 5       | 5,33   | 5       | 46,72504 %         |
| Life Cycle Assessment, transport           | 8,5                     | 10      | 4      | 9       | 85,0895 %          |
| Longevity                                  | 9                       | 9       | 10     | 9       | 90,009 %           |
| Biological reproduction/Recycling material | 9                       | 9       | 6      | 0       | 86,877 %           |
| Circulation potential                      | 4                       | 4       | 10     | 0       | 38,744 %           |
| Social compatibility                       | 10                      | 9       | 8      | 9       | 99,608 %           |
| Average rating, ø                          | 7,526                   | 7,666   | 7,221  | 5,333   | Total weight       |
| Share in kg                                | 25,5                    | 0,018   | 0,048  | 0,9     | 26,466             |
| Share in %                                 | 96,35 %                 | 0,06 %  | 0,18 % | 3,4 %   |                    |
| Weighted rating                            | 7,251                   | 0,004   | 0,012  | 0,181   |                    |
| Product rating in %                        | 74,48                   |         |        |         |                    |



# 1 MDF, medium density fiberboard (black, veneered), AD JUST



Tab. 1 A: Material data sheet, MDF, medium density fiberboard (black, veneered), AD JUST, general<sup>1</sup>

| Material group     | Natural synthetic material; wood based panels; fiberboards                    |
|--------------------|---|
| Name               | Medium Density Fiberboard, MDF (GB, US);<br>Mitteldichte Faserplatte, MDF (D) |
| Short name         | MDF   |
| Manufactured in    | France  |
| Origin of the wood | Europe (top veneer outside Germany if necessary)                              |
| Version            | Black, veneered   |
| Use                | Predominantly for industrial furniture construction and interior finishing    |

<sup>&</sup>lt;sup>1</sup> KALWEIT, A., a.o. (2012) - Handbook of Technical Product Design, Materials and Manufacturing - Decision Bases for Designers and Engineers (2) Berlin: Springer-Verlag Berlin Heidelberg GmbH

Tab. 1 B: Material data sheet, MDF, medium density fiberboard (black, veneered), AD JUST, specific<sup>23</sup>

#### **General description**

| Certifications/Information                    | PEFC, E1 (Measured values comply with the requirement according to E1 (EU)), CARB (USA), CE |      |
|---|---|------|
| Emission class                                | E1, CARB  |      |
| Formaldehyd emission (717-1)                  | ≤ 0,05 ppm  |      |
| Fire resistance (EN-13501-1)                  | Fire behavior: D-s2,d0  |      |
| Thickness                                     | 11 - 41 mm  |      |
| Color   | Anthracite to black, partly darker and lighter inlays                                       |      |
| Texture                                       | Plain, fibrous mottled (top view), loose to very fine scatter (cross section)               |      |
| Life cycle assessment data MDF, a             | average (GER)   | 4,66 |
| Resource input per kg                         | A1-A3   |      |
| Total non-renewable primary energy (PENRT)    | 13,09 MJ  | 2    |
| Use of freshwater resources (FW)              | 0,0037 m³   | 2    |
| Environmental impact per m³                   | A1-A3   |      |
| Global Warming Potential (GWP)                | -0,088 Kg CO <sub>2</sub> -eqv.   | 10   |
| Environmental impact Transport, p             | er 1000 kgkm (720 kg/m³)  | 8,5  |
| Production site: France/ZEITRAUN              | Л   |      |
| Truck - ca. 1500 km                           | A4  | 8    |
| Total non-renewable primary energy (PENRT)    | 1812 MJ   |      |
| Use of freshwater resources (FW)              | 0,09582 m³  |      |
| Global Warming Potential (GWP)                | 134,535 CO <sub>2</sub> -eqv.   |      |
| Main raw material origin: Europe/             | production site   |      |
| Truck - ca. 1500 km                           | A4  | 9    |
| Total non-renewable primary energy (PENRT)    | 1812 MJ   |      |
| Use of freshwater resources (FW)              | 0,09582 m³  |      |
| Global Warming Potential (GWP)                | 134,535 CO <sub>2</sub> -eqv.   |      |
| Sustainability Assessment                     |   |      |
| Longevity                                     | Very durable/moderately repairable (> 20 years)   | 9    |
| Biological reproduction/<br>recycled material | 90 %  | 9    |

<sup>&</sup>lt;sup>2</sup> BMI 2021: Oekobaudat. Database <a href="https://www.oekobaudat.de/no\_cache/en/database/search.html">https://www.oekobaudat.de/no\_cache/en/database/search.html</a> Accessed, on 10/27/2021

<sup>&</sup>lt;sup>3</sup> WEZEL, O. (2019) - Strength properties of wood-based materials according to DIN EN 622 <a href="http://www.tischler-ole-welzel.de/Holzwerkstoffe/Faserplatten%20nach%20DIN%20EN%2013986.pdf">http://www.tischler-ole-welzel.de/Holzwerkstoffe/Faserplatten%20nach%20DIN%20EN%2013986.pdf</a> Accessed, on 09/03/2019

| Circulation potential                      | Only thermally recyclable   | 4    |
|--|---|------|
| Socially compatible                        | Yes   | 10   |
| Total average rating                       |   | 7,52 |
| Processing                                 |   |      |
| Mechanical                                 | Very good; can be sawed, drilled and milled with common machines  |      |
| Adhesion                                   | Good  |      |
| Surface finishing                          | Moderately good; material tends to swell in combination with water, aqueous primers must therefore be intermediately sanded |      |
| Biological durability use (EN 335)         | Class: 1  |      |
| Physical properties                        |   |      |
| Bulk density according to EN 323           | 670 750 kg/m³   |      |
| Material moisture at delivery              | 3 - 7 %   |      |
| Mechanical properties                      |   |      |
| Flexural strength ( $\sigma_{\text{bB}}$ ) | 17 - 22 N/mm²   |      |
| E-modulus (E <sub>b</sub>   )              | 1900 - 2500 N/mm²   |      |

### 2 Reinhardt Leather, Jepard





**Tab. 2 A**: Material data sheet, Jepard, general<sup>4</sup>

| Material group  | Natural materials; animal products; mammalian leather, cowhide (mineral tanning)   |
|-----------------|--|
| Name            | Jepard   |
| Manufacturer    | Leder Reinhardt GmbH   |
| Manufactured in | Germany (GER)  |
| Material origin | Italy  |
| Version         | 13 different colors  |
| Use             | Clothing: jackets, pants, bags, backpacks, belts, etc.; jewelry; hats; caps; shoe soles, straps Furniture making: upholstery materials, seat shells, etc.; saddlery; automotive industry; book covers; art objects; etc. |

<sup>&</sup>lt;sup>4</sup> MATERIALARCHIV (2019) - Materialarchiv <a href="http://www.materialarchiv.ch/app-tablet/#search">http://www.materialarchiv.ch/app-tablet/#search</a> Accessed, on 03/01/2019

**Tab. 2 B**: Material data sheet, Jepard, specific<sup>56</sup>

#### **General description** (manufacturer spec.)

| •   | • •  |    |
|---|--|----|
| Certifications/Information                    | n.a.   |    |
| Fire resistance                               | Fire tests: CA TB 117-2013   |    |
| Appearance                                    |  |    |
| Size  | 4,2 5,2 m <sup>2</sup>   |    |
| Thickness                                     | 1,1 1,3 mm   |    |
| Color   | 13 color versions  |    |
| Texture                                       | Pappillary layer - smooth, scarred Reticular layer: fibrous (also called flesh side) |    |
| Life cycle assessment data leathe             | r  | 5  |
| Resource use per m²                           | A1-A3  |    |
| Total non-renewable primary energy (PENRT)    | n.a.   |    |
| Use of freshwater resources (FW)              | n.a.   |    |
| Environmental impact per m²                   | A1-A3  |    |
| Global Warming Potential (GWP)                | n.a.   |    |
| Environmental impact Transport, p             | er 1000 kgkm (approx. 0,9 kg/m²)   | 10 |
| Production site: Germany/ZEITRAL              | JM   |    |
| Truck - ca. 200 km                            | A4   | 10 |
| Total non-renewable primary energy (PENRT)    | 241,6 MJ   |    |
| Use of freshwater resources (FW)              | 0,012776 m <sup>3</sup>  |    |
| Global Warming Potential (GWP)                | 17,938 Kg CO <sub>2</sub> -eqv.  |    |
| Main raw material origin: Italy/pro           | oduction site  |    |
| Truck - ca. 1000 km                           | A4   | 10 |
| Total non-renewable primary energy (PENRT)    | 1208 MJ  |    |
| Use of freshwater resources (FW)              | 0,06388 m³   |    |
| Global Warming Potential (GWP)                | 89,69 Kg CO <sub>2</sub> -eqv.   |    |
| Sustainability Assessment                     |  |    |
| Longevity                                     | Very durable/moderately repairable (> 20 years)                                      | 9  |
| Biological reproduction/<br>recycled material | > 95 % (chrome tanning)  | 9  |

<sup>&</sup>lt;sup>5</sup> MATERIALARCHIV (2019) - Materialarchiv <a href="http://www.materialarchiv.ch/app-tablet/#search">http://www.materialarchiv.ch/app-tablet/#search</a> Accessed, on 03/01/2019

<sup>&</sup>lt;sup>6</sup> BMI 2021: Oekobaudat. Database <a href="https://www.oekobaudat.de/no\_cache/en/database/search.html">https://www.oekobaudat.de/no\_cache/en/database/search.html</a> Accessed, on 10/27/2021

| Circulation potential                       | 40 - 70 % technological/downcycling   | 4    |
|---|---|------|
| Socially compatible                         | Yes   | 9    |
| Total average rating                        |   | 7,66 |
| Resistance to dirt                          | Not sensitive to dirt   |      |
| Processing                                  |   |      |
| Mechanically                                | Mechanical processing of the material with tools designed for this purpose; cutting possible; offcut (upholstered furniture) approx. 30-45 %  |      |
| Storage                                     | Relative humidity: 50-70 %; Temperature: 5-15 %   |      |
| Adhesion                                    | good; possible with suitable adhesives  |      |
| Surface processing                          | good; can be dyed; smooth leather can and should be greased, oiled or waxed to protect the der from drying out; too much grease can also cause the leather to dry out; leather can be cleaned with lukewarm water; avoid using solvents |      |
| Other                                       | Untreated leather is porous and permeable to water and air; direct sunlight can cause drying and color change   |      |
| Natural durability                          | With regular care, the service life of leather can be increased many times over   |      |
| Properties                                  | Very tear-resistant; elastic; water-permeable; breathable   |      |
| Physical properties                         |   |      |
| Density                                     | 400 900 kg/m³   |      |
| Mechanical properties                       |   |      |
| Continuous folding behavior (EN ISO 5402)   | 30.000  |      |
| Light fastness (ISO 105-B02)                | 3   |      |
| Wet abrasion (ISO 11640)                    | 20  |      |
| Dry abrasion (ISO 11640)                    | 50  |      |
| Elongation at break (unwashed underleather) | n.a.  |      |
| Notes                                       | The most important leather is cowhide; leather is largely a by-<br>product of the meat industry; some animals are bred only for their<br>leather, e.g. snakes, crocodiles or lizards  |      |

### 3 Steel



**Tab. 3 A**: Material data sheet, steel, general<sup>7</sup>

| Material group | Natural material; metals; transition metals   |
|----------------|---|
| Parts origin   | n.a.  |
| Occurrence     | Worldwide; South America, Western Australia, China and Eastern Europe, Canada   |
| Use            | According to application: building structural and tool steel, structural steel for machinery, vehicle and shipbuilding or mechanical engineering; line pipe, pressure vessel, etc.; handicraft and design; furniture making |

<sup>&</sup>lt;sup>7</sup> KALWEIT, A., a.o. (2012) - Handbook of Technical Product Design, Materials and Manufacturing - Decision Bases for Designers and Engineers (2) Berlin: Springer-Verlag Berlin Heidelberg GmbH

**Tab. 3 B**: Material data sheet, steel, specific<sup>89</sup>

#### **General description**

| donoral accomption                            |                                |      |
|---|--------------------------------|------|
| Certifications/Information                    | n.a.                           |      |
| Emission class (formaldehyde)                 | Formaldehyde free              |      |
| Surface                                       | smooth, hard                   |      |
| Color   | Grey                           |      |
| Life cycle assessment data Steel <sub>I</sub> | profile, (GER)                 | 5,33 |
| Resource input per kg                         | A1-A3                          |      |
| Total non-renewable primary energy (PENRT)    | 10,99 MJ                       | 4    |
| Use of freshwater resources (FW)              | 0,002314 m <sup>3</sup>        | 4    |
| Environmental impact per kg                   | A1-A3                          |      |
| Global Warming Potential (GWP)                | 0,9944 Kg CO₂-eqv.             | 8    |
| Environmental impact Transport, p             | per 1000 kgkm (7850 kg/m³)     | 4    |
| Production site: Europe/ZEITRAUN              | Λ                              |      |
| Truck ø - ca. 1500 km                         | A4                             | 8    |
| Total non-renewable primary energy (PENRT)    | 1812 MJ                        |      |
| Use of freshwater resources (FW)              | 0,09582 m³                     |      |
| Global Warming Potential (GWP)                | 134 Kg CO <sub>2</sub> -eqv.   |      |
| Main raw material origin: China/p             | roduction location             | 0    |
| Truck - ca. 2000 km                           | A4                             |      |
| Total non-renewable primary energy (PENRT)    | 2416 MJ                        |      |
| Use of freshwater resources (FW)              | 0,12776 m <sup>3</sup>         |      |
| Global Warming Potential (GWP)                | 179,38 Kg CO₂-eqv.             |      |
| Container ship - ca. 10000 km                 | A4                             |      |
| Total non-renewable primary energy (PENRT)    | 1094 MJ                        |      |
| Use of freshwater resources (FW)              | 0,005636 m <sup>3</sup>        |      |
| Global Warming Potential (GWP)                | 90,11 Kg CO <sub>2</sub> -eqv. |      |
|   | . 6 - 1                        |      |

<sup>&</sup>lt;sup>8</sup> BMI 2021: Oekobaudat. Database <a href="https://www.oekobaudat.de/no\_cache/en/database/search.html">https://www.oekobaudat.de/no\_cache/en/database/search.html</a> Accessed, on 10/27/2021

<sup>&</sup>lt;sup>9</sup> MATERIALARCHIV (2019) - Materialarchiv <a href="http://www.materialarchiv.ch/app-tablet/#search">http://www.materialarchiv.ch/app-tablet/#search</a> Accessed, on 03/01/2019

| Longevity                                     | Very durable/repairable (> 20 years)  | 10   |
|---|---|------|
| Biological reproduction/<br>recycled material | 50 - 60 %   | 6    |
| Circulation potential                         | 100 % (technological)   | 10   |
| Socially compatible                           | Yes   | 8    |
| Total average rating                          |   | 7,22 |
| Notes   | The life cycle assessment of iron improves the more often the material has been recycled or the proportion of recycled material increases |      |

### 4 Varnish (moulded plywood)



Tab. 4 A: Material data sheet, varnish (moulded plywood), general<sup>1011</sup>

| Material group  | Synthetic material; coating materials; varnish  |
|-----------------|---|
| Name            | varnish (GB, US); Lack (D)  |
| Manufacturer    | Heidelberg Coatings Dr. Rentzsch GmbH   |
| Manufactured in | Germany (GER)   |
| Version         | HD-AQUA TOP colorless   |
| Use             | For the varnishing of heavily stressed surfaces in furniture and interior finishing, for hotel and school furnishings, for kitchen and sanitary furniture |

<sup>&</sup>lt;sup>10</sup> KALWEIT A. (2012) - Handbook of technical product design - materials and manufacturing. Berlin: Springer Verlag

<sup>&</sup>lt;sup>11</sup> ADLER (2019) - ADLER PUR-Antiscratch HQ <a href="https://www.adler-lacke.com/de">https://www.adler-lacke.com/de</a> Accessed, on 02/03/2019

**Tab. 4 B**: Material data sheet, varnish (moulded plywood), specific<sup>1213</sup>

#### **General description**

| •   |   |    |
|---|---|----|
| Certifications/Information                    | DIN EN 71 - 3, DIN 68861 - 1, DIN EN 13501 - 1, DIN 4102 B1 |    |
| Emission class (formaldehyde)                 | Formaldehyde-free   |    |
| VOC's   | 5,76 %  |    |
| Delivery forms                                | Liquid  |    |
| Color   | Transparent, colorless                                      |    |
| Texture                                       | Glossy to matt (cured)                                      |    |
| Life cycle assessment data n.a. (GI           | ER)   | 5  |
| Resource input per kg                         | A1-A3   |    |
| Total non-renewable primary energy (PENRT)    | n.a.  |    |
| Use of freshwater resources (FW)              | n.a.  |    |
| Environmental impact per kg                   | A1-A3   |    |
| Global Warming Potential (GWP)                | n.a.  |    |
| Environmental impact Transport, p             | er 1000 kgkm  | 9  |
| Production site: Germany/ZEITRAU              | М   |    |
| Truck - ca. 200 km                            | A4  | 10 |
| Total nicht erneuerbare Primärenergie (PENRT) | 172,12 MJ   |    |
| Einsatz von Süßwasserressourcen (FW)          | 0,012106 m <sup>3</sup>                                     |    |
| Global Warming Potential (GWP)                | 12,822 Kg CO <sub>2</sub> -eqv.                             |    |
| Main raw material origin: n.a./proc           | luction site  |    |
| n.a ø 3000 km                                 | A4  | 8  |
| Total nicht erneuerbare Primärenergie (PENRT) | 3624 MJ   |    |
| Einsatz von Süßwasserressourcen (FW)          | 0,19164 m <sup>3</sup>                                      |    |
| Global Warming Potential (GWP)                | 296,07 Kg CO <sub>2</sub> -eqv.                             |    |
| Sustainability Assessment                     |   |    |
| Longevity                                     | Very durable/moderately repairable (> 20 years)             | 9  |
| Biological reproduction/                      | 0 %   | 0  |
| recycled material                             |   | 0  |

 $<sup>^{12}\,</sup>BMI\,\,2021:\,Oekobaudat.\,Database\,< https://www.oekobaudat.de/no\_cache/en/database/search.html>\,Accessed,\,on\,\,10/27/2021$ 

<sup>13</sup> MATERIALARCHIV (2019) - Materialarchiv <a href="http://www.materialarchiv.ch/app-tablet/#search">http://www.materialarchiv.ch/app-tablet/#search</a> Accessed, on 03/01/2019

| Socially compatible  | Yes  | 9    |
|----------------------|--|------|
| Total average rating |  | 5,33 |
| Processing           |  |      |
| Apply                | Spray gun  |      |
| Storage              | Can be stored up to 5 years with tight closure             |      |
| Notes                | For hardly combustible or hardly flammable superstructures |      |

## Information on all materials used by ZEITRAUM can be found in our material library at:

www.zeitraum-moebel.com

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